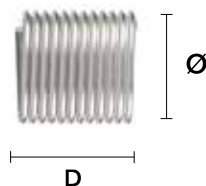


2705

DIN 8140

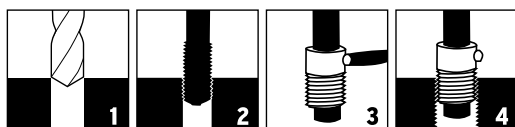
M
DIN 8140

Tol.
6H



Ø	P	Dmm.									
		1,0 Ø		1,5 Ø		2,0 Ø		2,5 Ø*		3,0 Ø*	
		10	100	10	100	10	100	10	100	10	100
M2,0	0,40										
M2,2	0,45										
M2,5	0,45										
M3,0	0,50										
M3,5	0,60										
M4,0	0,70										
M5,0	0,80										
M6,0	1,00										
M7,0	1,00										
M8,0	1,00										
M8,0	1,25										
M9,0	1,25										
M10,0	1,00										
M10,0	1,25										
M10,0	1,50										
M11,0	1,50										
M12,0	1,00										
M12,0	1,25										
M12,0	1,50										
M12,0	1,75										
M14,0	1,00										
M14,0	1,25										
M14,0	1,50										
M14,0	2,00										
M16,0	1,50										
M16,0	2,00										
M18,0	1,50										
M18,0	2,00										
M18,0	2,50										
M20,0	1,50										
M20,0	2,00										
M20,0	2,50										
		1,0 Ø €		1,5 Ø €		2,0 Ø €		2,5 Ø* €		3,0 Ø* €	
		5		5		5		5		5	
M22,0	1,50										
M22,0	2,00										
M22,0	2,50										
M24,0	1,50										
M24,0	2,00										
M24,0	3,00										

* Bajo pedido
Sur commande
To-order



MODO DE EMPLEO / MODE D'EMPLOI / HOW TO USE

- 1- Taladrado previo / Perçage préalable / Previous drilling
- 2- Roscado previo / Taraudage préalable / Previous threading
- 3- Instalación del inserto en la herramienta / Pose de l'insert dans l'outil / Placement of the insert in the tool
- 4- Introducción del inserto en la rosca / Introduction de l'insert dans le filet / Introduction of the insert in the coil

P Aceros
Aciers
Steels
Stähle

M Aceros Inox
Aciers Inox
Stainless Steels
Edelstahl

K Fundición
Fonte
Cast Iron
Gusseisen

N Metales no ferrosos
Métal non Ferreux
Non Ferrous metals
NE-Metalle

S Titanio y Superalloys
Titane et Superalloys
Titanium and Superalloys
Titan und Superlegierungen

H Materiales Duros
Matériaux Durs
Hard materials
Hartmaterialien